

SPLIT

DART AEROSPACE LTD	Work Order:	23993 B
Description: Clevis	Part Number:	B67-43001-125
Dwg: B67-43001 Rev. B page 34	Qty:	Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	CL	05.08.08	20
2	MC	Turn as per Folio FA & Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000). Folio Rev: <u>11B147</u> Dwg Rev: <u>1</u> Identify for B67-43001-125 Issue P1 Batch: <u>2008449</u>	CL	05.08.09	20
3	QC2 RG	Inspect parts as they come off the machine Identify as B67-43001-125 Receive inspect	CL	05.08.09	20
4	MM	Mill as per Dwg B67-43001	N/A		
5	QC2	Inspect parts as they come off the machine	N/A		
6	QC6	Second check Inspect Level 6	CL	05.09.09	20
7	MM	Deburr if applicable	CL	05.08.09	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05.09.16	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask Ø0.880	CL		
10	QC3	Inspect Powder Coat	CL	05.10.06	20
11	ST	Identify and Stock	CL	05/10/06	15
12	AC	Cost / part: <u>18.15</u>	SAC	05.10.07	15
13	DC	Close W/O <u>18.15</u> Inspect Level 21	CL	05/10/07	15

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

PRELIMINARY ISSUE